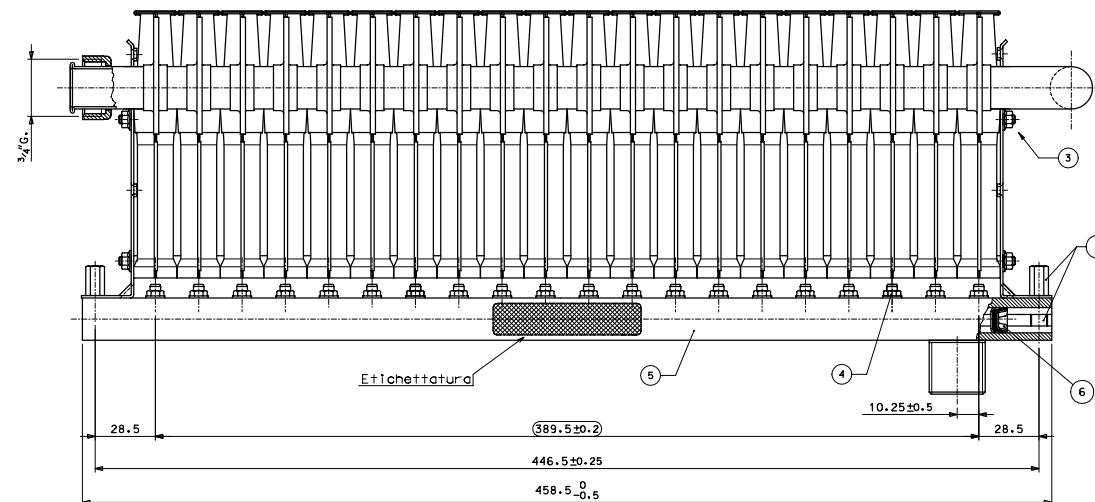
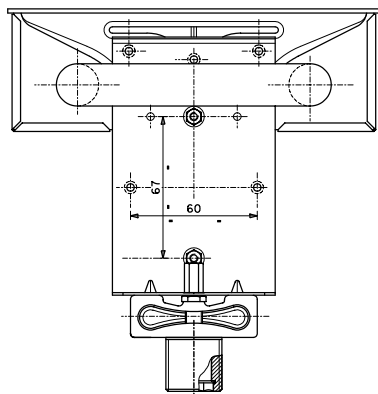
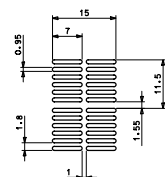


PER LA FUNZIONALITA' DEL PRODOTTO, POLIDORO S.p.A. GARANTISCE SOLO LE QUOTE INCAPSULATE MENTRE LE ALTRE QUOTE SONO DI VALORE INDICATIVO.



No.	Description	Code	Material	Qty.
1	Supporto laterale	476.0021.00	Fe P02 GA	2
2	Vite	027.0064.00	PR 80	2
3	Boccola	031.0094.00	OT 58	2
4	Tirante	030.0076.00	95MnPB36	2
5	Dado	024.0049.00	8 (6S)	4
6	Ugello	024.0049.00	OT 58	40
7	Guarnizione	028.0019.00	Aluminium	40
8	Collettore	472.0105.00	Estruso in alluminio	1
9	Tappo esterno	476.0073.00	Aluminium ricotto	2
10	Tappo interno	476.0024.00	Aluminium ricotto	2
11	Tubo raffreddamento	022.0378.00	Rame tubo 20x1	1
12	Raccordo mobile	024.0034.00	OT 58	2
13	Raccordo	022.0151.00	OT 58	1
14	Bruciatore BNOx	430.0009.00		20

Colpo forante scala 2:1



Sezione totale bruciatore : 1084.6mm²

Sezione totale rampa : 21692mm²

NB. Il collettore deve superare un collaudo a microperdita

Pressione di prova 150 mbar

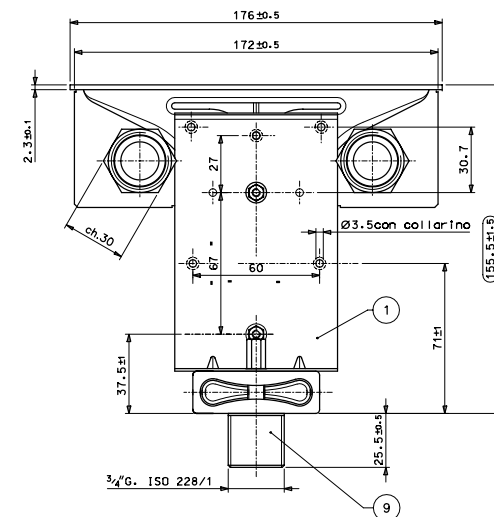
Perdita massima consentita 15 cm³ /h

Gruppo rampa Cod.480.0120.50

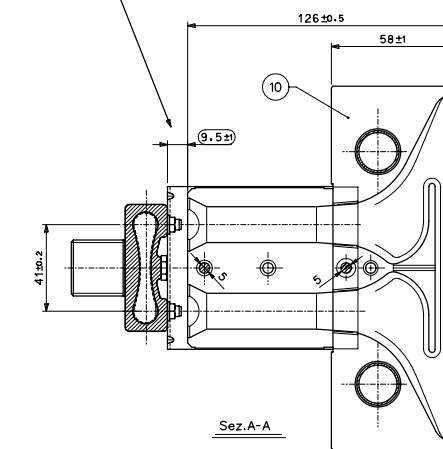
Collettore con ug. Cod.470.0251.5...

WE GUARANTEE THE MANIFOLD GAS FLOW
WITH INJECTOR (NP --) IN COMPARISON
WITH THE MANIFOLD MASTER HAVING TOLERANCE ±3%

Codice N°	Gas	ugelli	Codice ugelli
460.0304.02		0.93	020.0093.00



LA DISTANZA TRA COLLETTORE E VENTURIE
DA CONSIDERARSI LA MEDIA DELLE DISTANZE



Sez. A-A

						Quote senza tolleranza	
(10)	EMISSIONE	03/03/03				0.5 > 3 > 6 > 30 > 120 > 400	
Rev.	Modifiche	data	d.s.	visto		...3 ...6 ...30 ...120 ...400 ...1000	
materiale	dimensione					± 0.2 ± 0.3 ± 0.5 ± 0.8 ± 1.2 ± 2	
peso	note					Rotondità ammessi	
						± 0.5 ± 1 ± 2 ± 2 ± 2 ± 2	
						Angolo quote del lato più corto	
						fino a > 10 > 50 > 120 > 400	
						10 ...50 ...120 ...400	
						± 30 ± 1 ± 0.30 ± 0.15 ± 0.10	
						Tolleranze di forma e posizione	ISO E
						ISO 2768-c	
						Cod. N°	
						460.0304.00	

Compressivo rampa 20 BNOx RAME

POLIDORO spa

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